17.11.2022

Minutes of Meeting for the activities carried out on 17.11.2022 at Trichy Terminal between dealers/Transporters/IOC officers for reverification of calibrated 2*2000 L and 2*1000 L prover tank with TT.

Members Present:

- 1. Shri T Chranjeevi, Chief Terminal Manager. Trichy Terminal.
- 2. Shri. Saravana bhava, Depot Manager, HPCL depot, Trichy
- 3. Smt. R. Divya, Manager Terminal
- 4. Shri, Arul Peter, Operations Officer, Trichy Terminal.
- 5. Shri Muthu kumar, Fore man, Trichy Terminal.
- 6. Shri. Haider Ali, General Secretary, TNPDA
- 7. Shri K. Manaimaran, Treasurer, TNPDA
- 8. Shri P. Selvaraju, Vice President, TNPDA
- 9. Shri Andrew Dominic, Additional Secretary, TNPDA
- 10. Shri P.R. Ramalingam, President, Cuddalore
- 11. Dealers taking supply from Trichy location.

The following activities were carried out in connection with the reverification of calibrated prover tanks in calibration tower with TT TN31CW1299 and TN32J8832.

- 1. The representatives of the IOC & HPC dealers, Officer Representatives of IOC and HPC witnessed the re-verification of calibrated 2*2000L and 2*1000L prover tanks with TT No. TN31CW1299 and TN32J8832.
- 2. The following observations were made in the compartments. at the

Compartment NO.	Observations the the (TN31CW1299) oxisting land.	(TN32J8832) Constrant lead	0
C 1	+ 10 L	+10 L	AH
C 2	+7L	+7 L	6)
С 3	+ 3 L	+ 10 L	

17.11.2022

Minutes of Meeting for the activities carried out on 17.11.2022 at Trichy Terminal between dealers/Transporters/IOC officers for reverification of calibrated 2*2000 L and 2*1000 L prover tank with TT.

Reason:

The variation in (+) is due to (+) 50 ml in 20L measuring jar from last calibration to current calibration which has been done in Dy. IL office on 14.11.2022.

Request from dealer:

1. The TT crew should be allowed to re-verify the measure before finalizing the rod after calibration of TT.

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Transparent Hose to be used while calibration.

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16.11.2022

Minutes of Meeting for the activities carried out on 14.11.2022 to 16.11.2022 at Trichy Terminal between dealers/Transporters/IOC officers for calibration of 20L measuring can at office of Deputy Inspector of labor, Trichy and 2*2000 and 2*1000 liters of proving tank at calibration tower at Trichy Terminal.

Members Present:

- 1. Shri Venkatesan, Assistant Commissioner of Labors, Shri Jagadeeswaran, DIL-2,
- Shri Elangovan, DIL-3, Smt, Gowri, DIL-1
- 2. Shri T Chranjeevi, Chief Terminal Manager. Trichy Terminal.
- 3. Shri. Saravana bhava, Depot Manager, HPCL depot, Trichy
- 4. Smt. R. Divya, Manager Terminal
- 5. Shri, Arul Peter, Operations Officer, Trichy Terminal.
- 6. Shri Muthu kumar, Fore man, Trichy Terminal.
- 7. Shri K.P. Murali, President TNPDA

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- 8. Shri. Haider Ali, General Secretary, TNPDA
- 9. Shri K.Manaimaran, Treasurer, TNPDA
- 10. Shri P. Selvaraju, Vice President, TNPDA
- 11. Shri Andrew Dominic, Additional Secretary, TNPDA
- 12. Shri G.N. Sudhagar, President, trichy Regional PDA.
- 13. Dealers taking supply from Trichy location.

The following ativities were carried out in connection with the calibration of prover tanks in calibration tower.

- 1. The representatives of the dealers from IOCL, HPCL and representatives of IOCL, HPCL officers witnessed the calibration of Terminal's 20 Litre measuring can with the 10 Litre working standards of Dy. IL at his office at Trichy on 14.11.2022. A variation of 50 ml in 20 L measuring jar during verification at DIL office was found. The same has been corrected and the measuring cone has been sealed.
- 2. The 20 L measuring can was transported to Trichy terminal and was locked and sealed in the box for calibration of prover tanks at the tower.
- 3. On 15.11.2022. the 20 L measuring jar was opened from the box in front of dealers and Dy. IL and taken to the tower. Initially the 1000 L prover tank (L2) was measured 50 times using the 20 Litres can in front of all dealers, Dy. ILs and TNPDA office bearers.
- 4. A variation of 2.5 Litres was found during calibration. Since the adjusting thread was not able to hold for complete measured quantity, the drop hole of the L2 tank was cut and re- welded to new position for holding the difference quantity of 2.5 litres, - Pails e Alphi approver Rame CC. Are Water (MHYDERATE)

16.11.2022

Minutes of Meeting for the activities carried out on 14.11.2022 to 16.11.2022 at Trichy Terminal between dealers/Transporters/IOC officers for calibration of 20L measuring can at office of Deputy Inspector of labor, Trichy and 2*2000 and 2*1000 liters of proving tank at calibration tower at Trichy Terminal.

as existing 20 Lits measure of IOCL was adjusted with 50 ml during verification at DIL office on 14.11.2022.

- 5. With the calibrated 1000 litres tank the other tanks (2000 L (L1), 2000 l (R1), 1000 L (R2) was verified and pre calibrated by terminal officer and employee for checking on the next day.
- 6. On 16.11.2022, calibration of other prover vessels, 2*2000 litres and 1*1000 litres were done in front of all stake holders and DY. ILS by withdrawal measure using already calibrated 20 L measuring jar.

S. No.	Observation	2000 L (L1)	2000 L (R1)	1000 L (L2)	1000 L (R2)
1	Total length of spindle above check nut in cm	28	35	25.6	36
2	Total Thread length above check nut in cm	25.5	30	22.5	32
2	Total length of the drop hole from the top of the tank in cm	37.5	37	35	43
3	Direction of Spindle handle	N-S	E-W	E-W	E-W .

7. Details of calibration are tabulated below:

1. ROMESTRUSSEN 2. 1.114 3. R.D.D. e. Alydi CHIMPANIJEENT R.D.M.A. (C. Arolidu) (C. Arolidu) (TM TKUCUTIL R.D.M.A. (C. Arolidu) (TM TKUCUTIL MAGACIÓN (D. M.YDER AU) GERE.SEE TURDA VP. TNPDA Hul. Surtery-TNPDA MAL. Surtery-TNPDA MAL. Surtery-TNPDA MAL. Surtery-TNPDA MAL. Surtery-TNPDA In Sing The Inimates SHRIE ANNO Agencies

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